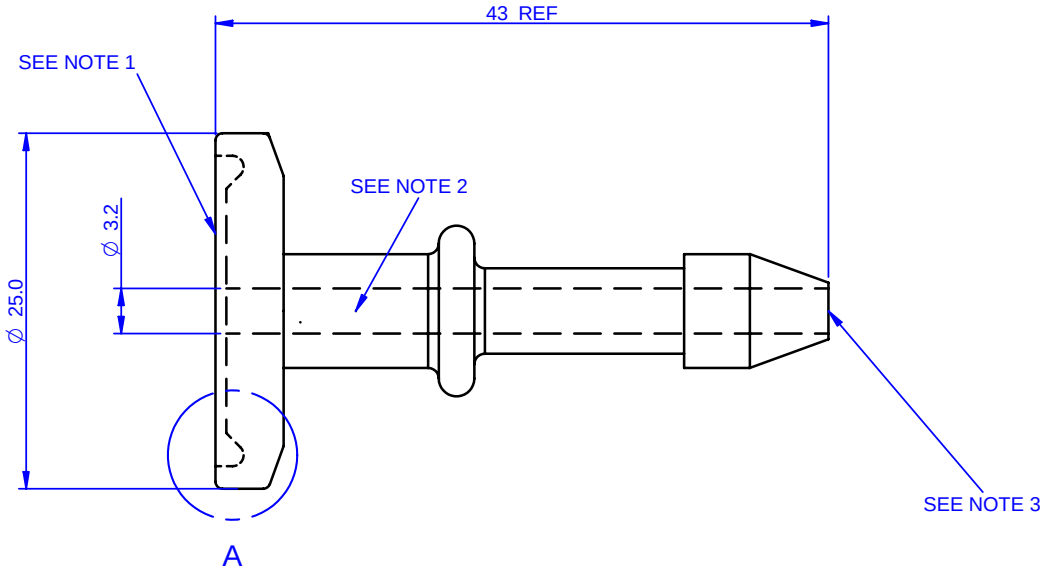
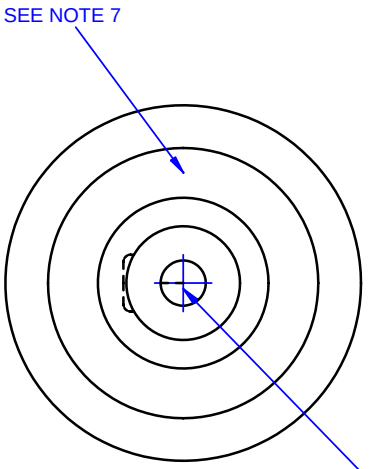
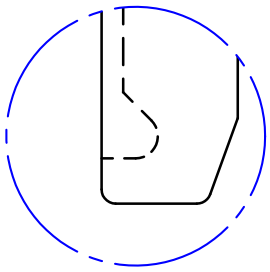
DO NOT SCALE DRAWING IF IN DOUBT - ASK 3rd ANGLE PROJECTION

DRAWING NUMBER
PPMINITC0125BB-CD

ISSUE	DESCRIPTION	DATE
A	RELEASED FOR PRODUCTION	05/01/05







DETAIL A
TO CONFORM TO RELEVANT ISO, BS & DIN STANDARDS

NOTES:
1. THIS FACE TO BE FLAT TO 0.15 mm. MAXIMUM EJECTOR WITNESS PERMISSABLE 0.07mm.
2. BATCH CODE TO BE MOULDED ON PART IN THIS AREA.
3. NO FLASH OR IMPERFECTION PERMISSABLE ON FRONT EDGE OF MOULDING.
4. NO CONTAMINATION ALLOWED.
5. MAXIMUM SPLIT LINE FLASH 0.2 mm.
6. PART TO BE MANUFACTURED IN CLEANROOM ENVIROMENT.
7. INJECTION GATE MARK TO BE TRIMMED FLUSH.

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DIMENSIONS IN MILLIMETERS

TOLERANCES UNLESS STATED
0 DEC PLACE +/- 0.5
1 DEC PLACE +/- 0.25
2 DEC PLACES +/- 0.10

ANGULAR +/- 0.5 DEG

MATERIAL AND SPECIFICATION
PP Natural
Borealis HD810MO

DRAWN BY	DATE	FINISH
MJF	29/11/04	CLEAN
CHECKED BY	APPROVED BY	SCALE
PRW	RW	2:1

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TITLE
BIO-BARB
SMALL FLANGE x 0.125

PART No:
PPMINITC0125BB